BLUE DART

Dart Aerospace Ltd.

23

Date: Wednesday, 5/16/2007 8:13:23 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG ASSEMBLY 206L/407 GHW LUG
Job Number	: 32376		
Estimate Number	: 10318		
P.O. Number	: N/A	Part Number	: D2659
This Issue	: 5/16/2007 S.O. No. : N/A	Drawing Number	: D2659 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 32018	Material	: N/A
Written By	:	Due Date	: 6/6/2007 Qty: 32 Um: Each
Checked & Approved By	: 07.05.16		
Comment	: Est: D 02.09.20 Re-format; Incorporated D2657; D2658 KJ/RF		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	32376A	LUG
	Comment: Sub-Component LUG D2657 B 2X B29228 A	26 x B32018 FL 07/06/22
2.0	32376B	LUG BRACKET
	Comment: Sub-Component LUG BRACKET D2658 B 32376B	FL 07/06/22
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
	Comment: LARGE FABRICATION RESOURCE 1 1-Weld as per Dwg D2659 using location Jig DT8484 A/R Steel Rod M103794	LF 07/06/22
4.0	QC9	VISUAL WELDING INSPECTION
	Comment: VISUAL WELDING INSPECTION	07/06/25 (28)
5.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	07/06/25 (28)
6.0	SPRAY PAINTING	SPRAY PAINTING
	Comment: SPRAY PAINTING P/O : 4058 C26 7/06/27 ② -PRIME -PAINT DELFLEET BLUE	

Form: process

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Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 32376
Part Number: D2659

Job Number:

Seq. #:	Machine Or Operation:	Description :
	-CLEAR DELFLEET	
7.0	QC14	INSPECT SPRAY PAINT
	Comment: INSPECT SPRAY PAINT	07-07-03 counted 4
8.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_____	7/7/4 SA (4)
9.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	(4) 07/07/04

Job Completion

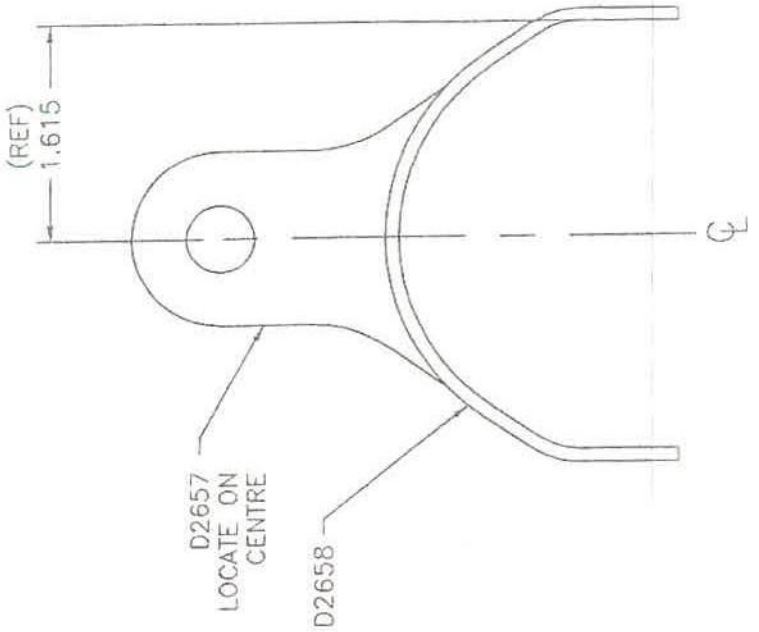
U 07.07.04

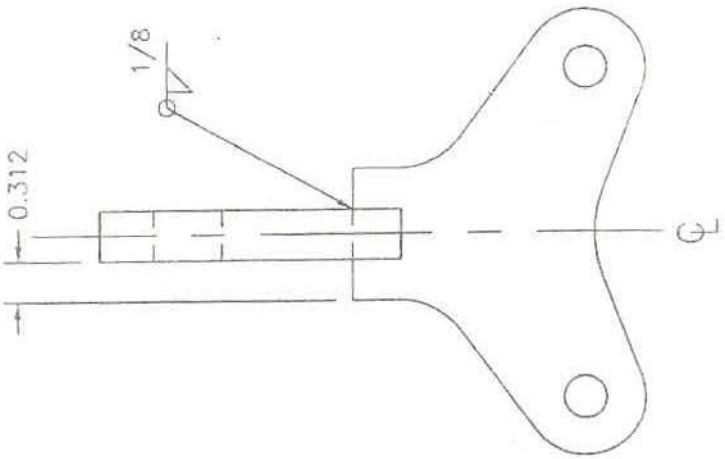
QA COPY ISSUED

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. D2659	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LUG ASSEMBLY	SCALE NTS
A	97.11.03	NEW ISSUE	

RELEASED
97/11/06 DS





D2659 LUG ASSEMBLY

WELD PER DART QSI 004
FINISH: POWDER COAT PER DART QSI 005 4.4
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTRE-LINES (℄)

SHOP COPY
RETURN TO
ENGINEERING
INCONTROL REVISION
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
32376

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